



## SimplAir Compressed Air Piping

The new SimplAir piping system from Ingersoll Rand uses marine-grade aluminum pipes to efficiently distribute leak-free supplies of high-flow compressed air and other inert gasses and support vacuum systems as well. For lower cost, higher performance, easier installation, and less maintenance than systems made of competing materials, the Simplair piping system is the best choice.

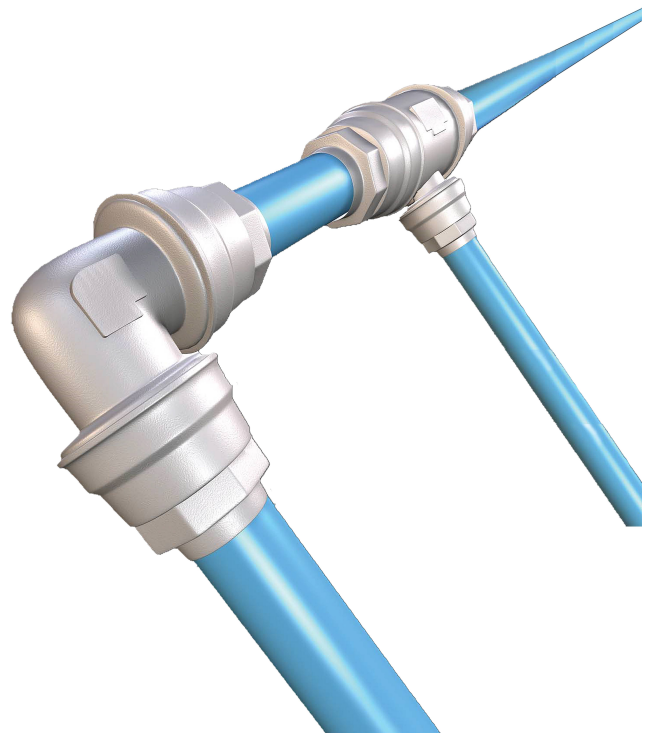
### Features

- **All-metal system** — Safer and more reliable than plastic
- **High pipe-to-fitting engagement** — Increases structural integrity
- **Corrosion-resistant** — Minimizes turbulence and pressure loss
- **Recyclable piping material** — Aluminum piping material can be recycled
- **Lightweight and easy to handle** — Up to 90% lighter than comparable steel piping
- **Easy to install/modify** — For faster, simpler setups and changes

### LOWER COST OF OWNERSHIP

The Simplair® piping system's high-quality, marine-grade aluminum construction delivers cost savings at all stages of ownership. Significantly lighter weight than competing steel systems, Simplair® is the more economical choice at the time of purchase. Quick-connect fittings combine with lightweight piping without the need for expensive tools or trained installers, so assembly is faster and costs less. The Simplair® system's pipes are stronger than plastic and more corrosion resistant than steel and its leak-free fittings reduce the need for routine maintenance and lower the likelihood of unexpected repairs. These features combine to create a superior piping design that maximizes system efficiency for the lowest total cost of ownership.

### MINIMIZES CONTAMINATION AND TURBULENCE



A piping system with cleaner interior surfaces helps promote the smooth, laminar flow of the fluid it transports, reducing turbulence and associated pressure losses. The Simplair® system's marine-grade aluminum construction provides superior corrosion resistance to keep pipe interior surfaces free of the oxidation-based contamination that can occur with steel systems—contamination that can not only cause turbulence and pressure loss, but also cause problems if corrosion-related debris enters sensitive equipment.

### PROVIDE SOLUTIONS FOR VIRTUALLY ANY NEED

Simplair® piping is available in a wide range of outer diameter sizes from 3/4" to 8" (20 mm to 220 mm) to serve nearly any application. High-quality, all-metal, easy-to-install fittings make it easy for users to design and construct their own systems without the need for professional installers.

## Model Specifications

Simplair	1/2" – 2-1/2" Pipe (14 mm – 63 mm)	2-3/4" – 10" Pipe (70 mm – 254 mm)
Max Working Pressure	220 PSI (15 BAR)	220 PSI (15 BAR)
Max Working Temperature	-4°F – 176°F (100% Duty)	-4°F – 176°F (100% Duty)
Tubing Material	Aluminum	6063-T5 (Marine Grade)
Tubing Weight	3/4" 20 mm (0.159 lb/ft)	25 mm (0.202 lb/ft) 1-1/4"
Standard Seals	(-4°F – 176°F) Nitrile Rubber	(-4°F – 176°F) Nitrile Rubber
High Temperature Seals	NA	(-4°F – 300°F) Fluoroelastomer
Fittings	Nickel-Plated Brass	Aluminum
Clamping Washer	Inox AISI 304	NA
Couplings	NA	Ductile Iron
Standards & Approvals	ASME B31.3 Process Piping Registered for CRN in all provinces/territories	ASME B31.1 Process Piping Registered for CRN in all provinces/territories



About Ingersoll Rand Inc. Ingersoll Rand Inc. (NYSE:IR) driven by an entrepreneurial spirit and ownership mindset, is dedicated to helping make life better for our employees, customers and communities. Customers lean on us for our technology-driven excellence in mission-critical flow creation and industrial solutions across 40+ respected brands where our products and services excel in the most complex and harsh conditions. Our employees develop customers for life through their daily commitment to expertise, productivity and efficiency. For more information, visit [www.IRCO.com](http://www.IRCO.com).